MB600 | 18.1L | 600 kW

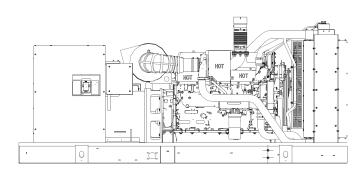
INDUSTRIAL BI-FUEL GENERATOR SET

EPA Compliant Stationary Emergency

INDUSTRIAL

Standby Power Rating 600 kW, 750 kVA, 60 Hz

Prime Power Rating* 540 kW, 675 kVA, 60 Hz



GENERAC

Image used for illustration purposes only

*EPA Certified Prime ratings are not available in the US or its Territories.

Codes and Standards

Not all codes and standards apply to all configurations. Contact factory for details.



Powering Ahead

Generac Bi-Fuel™ generators start on diesel fuel and add natural gas as load is applied until the unit runs primarily on natural gas. Generac's Bi-Fuel generators are fully integrated solutions, not aftermarket conversions in the field. That means every component is specifically designed, engineered and factory-validated to work together. Generac Bi-Fuel generators have the added benefit of being EPA-compliant from the factory.

RISK MITIGATION VIA FUEL REDUNDANCY

Because nobody can predict how long a power outage will last, many diesel-fueled standby power systems are sized for extended running times. Nevertheless, onsite diesel fuel supplies are limited, and infrastructure damage could make refueling difficult. Generac Bi-Fuel generators make the most of an onsite diesel fuel supply by running primarily on natural gas. That means less onsite diesel fuel is required and running times will be greatly extended compared to diesel-only solutions. And because the natural gas infrastructure tends not to be affected by the same conditions that lead to power outages, fuel reliability is improved.

LOWER TOTAL COST OF OWNERSHIP

Because natural gas costs less than diesel, fuel costs are significantly reduced over the long term. And since less onsite diesel fuel is required for long running times, installation, operational and maintenance costs are reduced.

SCALABILITY AS PART OF A MODULAR POWER SYSTEM

Generac Bi-Fuel generators can be configured as part of a Modular Power System (MPS)—connected via integrated paralleling with other Generac generators. This makes the system scalable, meaning there is no need to install more power than you need.

CODE COMPLIANCE

Generac Bi-Fuel generators meet the onsite fuel requirements for emergency systems as referenced in NEC700 and NFPA 110. Less onsite diesel fuel means easier permitting. And indoor fuel installations with capacity limits per NFPA or local codes become a viable option.

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MB600 | 18.1L | 600 kW

INDUSTRIAL BI-FUEL GENERATOR SET

EPA Compliant Stationary Emergency

STANDARD FEATURES

ENGINE SYSTEM

- Air Cleaner
- Level 1 Fan and Belt Guards (Open Set Only)
- Stainless Steel Flexible Exhaust Connection
- Critical Silencer (Enclosed Units Only)
- Factory Filled Oil and Coolant

FUEL SYSTEM

- Primary and Secondary Fuel Shutoff
- Primary and Secondary Fuel Filters

COOLING SYSTEM

- Closed Coolant Recovery System
- UV/Ozone Resistant Hoses
- Factory-Installed Radiator
- 50/50 Ethylene Glycol Antifreeze

ELECTRICAL SYSTEM

- Battery Charging Alternator
- Battery Cables
- Battery Tray
- Rubber-Booted Engine Electrical Connections
- Solenoid Activated Starter Motor

ALTERNATOR SYSTEM

- Class H Insulation Material
- 2/3 Pitch
- Skewed Stator
- Amortisseur Winding
- Permanent Magnet Excitation
- Sealed Bearing
- Full Load Capacity Alternator

GENERATOR SET

- Internal Genset Vibration Isolation
- Separation of Circuits High/Low Voltage
- Separation of Circuits Multiple Breakers
- Wrapped Exhaust Piping (Enclosed Units Only)
- Standard Factory Testing
- 2 Year Extended Limited Warranty (Standby Rated Units)
- 1 Year Extended Limited Warranty (Prime Rated Units)
- Silencer Mounted in the Discharge Hood (Enclosed Units Only)

ENCLOSURE (If Selected)

 Rust-Proof Fasteners with Nylon Washers to Protect Finish

INDUSTRIAL

- High Performance Sound-Absorbing Material (Sound Attenuation Enclosures)
- Gasketed Doors

GENERAC

- Upward Facing Discharge Hoods (Radiator and Exhaust)
- Stainless Steel Lift Off Door Hinges
- Stainless Steel Lockable Handles
- RhinoCoat[™] Textured Polyester Powder Coat Paint

FUEL TANKS (If Selected)

- UL 142/ULC S601
- Double Wall
- Vents
- Sloped Top
- Sloped Bottom
- Factory Pressure Tested (2 psi)
- Rupture Basin Alarm
- Fuel Level
- Check Valve In Supply and Return Lines
- RhinoCoat[™] Textured Polyester Powder Coat Paint
- Stainless Hardware

CONTROL SYSTEM



Digital G Paralleling Control Panel -Touchscreen

Program Functions

- Programmable Crank Limiter
- 7-Day Programmable Exerciser
- Special Applications Programmable Logic Controller
- RS-232/485 Communications
- All Phase Sensing Digital Voltage Regulator

PARALLELING CONTROLS

- Auto-Synchronization Process
- Isochronous Load Sharing
- Reverse Power Protection

- 2-Wire Start Capability
- Date/Time Fault History (Event Log)
- Isochronous Governor Control
- Waterproof/Sealed Connectors
- · Audible Alarms and Shutdowns
- Not in Auto (Flashing Light)
- Auto/Off/Manual Switch
- E-Stop (Red Mushroom-Type)
- NFPA110 Level I and II (Programmable)
- Customizable Alarms, Warnings, and Events
- Modbus® Protocol
- Predictive Maintenance Algorithm
- Sealed Boards
- Password Parameter Adjustment Protection
- Single Point Ground
- 16 Channel Remote Trending
- 0.2 msec High Speed Remote Trending
- Alarm Information Automatically Annunciated on the Display

Full System Status Display

- Power Output (kW)
- Power Factor
- Maximum Power Protection
- Electrically Operated, Mechanically Held Paralleling Switch
- Sync Check System

kW Hours, Total and Last Run

Real/Reactive/Apparent Power
All Phase AC Voltage

All Phase Currents

Coolant Temperature

Alarms and Warnings

Coolant Temperature

Low Fuel Pressure

Engine Overspeed

Alarms and Warnings

· Independent On Board Paralleling

Shunt Trip and Auxiliary Contact

Alarms and Warnings Time and Date Stamped

Alarms and Warnings Spelled Out (No Alarm

Snap Shots of Key Operation Parameters During

SPEC SHEET

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Battery Voltage

Codes)

Oil Pressure

Coolant Level

Engine Speed

Frequency

Oil Pressure

Coolant Level

Battery Voltage

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MB600 | 18.1L | 600 kW

INDUSTRIAL BI-FUEL GENERATOR SET

EPA Compliant Stationary Emergency

CONFIGURABLE OPTIONS

ENGINE SYSTEM

- $\circ \ \ \, \text{Air Filter Restriction Indicator}$
- Radiator Stone Guard (Open Set Only)
- o Engine Coolant Heater
- Level 1 Fan and and Belt Guards (Enclosed Units Only)
- o Oil Heater
- Shipped Loose Critical Silencer (Open Set Only)

FUEL SYSTEM

o NPT Flexible Fuel Line

ELECTRICAL SYSTEM

- 10A UL Listed Battery Charger
- o Battery Warmer

ALTERNATOR SYSTEM

- o Alternator Upsizing
- o Anti-Condensation Heater

CIRCUIT BREAKER OPTIONS

- Main Line Circuit Breaker
- Electronic Trip Breakers

GENERATOR SET

- Extended Factory Testing
- IBC Seismic Certification
- o 12 Position Load Center

ENCLOSURE

- Weather Protected Enclosure
- Level 1 Sound Attenuated
- $\circ~$ Level 2 Sound Attenuated
- Level 2 Sound Attenuated with Motorized Dampers
- Steel Enclosure
- Aluminum Enclosure
- Up to 200 MPH Wind Load Rating (Contact Factory for Availability)
- AC/DC Enclosure Light Kit
- Enclosure Heater (with Motorized Dampers Only)

CONTROL SYSTEM

- NFPA 110 Compliant 21-Light Remote Annunciator
- Remote Relay Assembly (8 or 16)
- Oil Temperature Indicator with Alarm
- Remote E-Stop (Break Glass-Type, Surface Mount)
- Remote E-Stop (Red Mushroom-Type, Surface Mount)
- Remote E-Stop (Red Mushroom-Type, Flush Mount)
- o 10A Engine Run Relay
- o Ground Fault Annunciator
- Programmable Logic Full Auto Back-Up Control (PLS) for PM-SC
- o 120 V GFCI and 240 Outlet
- Damper Alarm Contacts (with Motorized Dampers Only)

WARRANTY (STANDBY GENSETS ONLY)

- 2 Year Extended Limited Warranty
- \circ 5 Year Extended Limited Warranty
- 7 Year Extended Limited Warranty
- $\circ~$ 10 Year Extended Limited Warranty

ENGINEERED OPTIONS

• Fluid Containment Pan

ALTERNATOR SYSTEM

2nd Breaker Systems

CONTROL SYSTEM

o Battery Disconnect Switch

GENERATOR SET

Special Testing

FUEL TANKS

- Overfill Protection Valve
- o UL2085 Tank
- Stainless Steel Tank
- Special Fuel Tanks (MIDEQ and FL DEP/DERM, etc.)
- Vent Extensions
- Transfer Pumps and Controllers
- o Fuel Tank Heaters



INDUSTRIAL BI-FUEL GENERATOR SET

EPA Compliant Stationary Emergency

APPLICATION AND ENGINEERING DATA

ENGINE SPECIFICATIONS

General

Make	Perkins
EPA Emissions Compliance	Stationary Emergency
EPA Emissions Reference	See Emission Data Sheet
Cylinder #	6
Туре	In-line
Displacement - in ³ (L)	1,106.36 (18.13)
Bore - in (mm)	5.71 (145)
Stroke - in (mm)	7.20 (183)
Compression Ratio	14.5:1
Intake Air Method	Turbocharged/Aftercooled
Cylinder Head	4–Valve
Piston Type	Aluminum
Crankshaft Type	I-Beam Section
Engine Governing	
Covernor	Electronic leochronous

Governor	Electronic Isochronous
Frequency Regulation (Steady State)	±0.25%

Lubrication System

Oil Pump Type	Gear
Oil Filter Type	Full-Flow
Crankcase Oil Capacity - qt (L)	47.55 (45)

Cooling System

Cooling System Type	Centrifugal
Fan Type	Pusher
Fan Speed - RPM	1,439
Fan Diameter - in (mm)	38 (965)

Fuel System

Fuel Type	Ultra Low Sulfur Diesel Fuel #2
Fuel Specifications	ASTM
Fuel Filtering (Microns)	Primary 10- Secondary 2
Fuel Inject Pump Make	Electronic
Injector Type	MEUI
Engine Type	Pre-Combustion
Fuel Supply Line - in (mm)	0.5 (12.7) NPT
Fuel Return Line - in (mm)	0.5 (12.7) NPT
Required Natural Gas Pressure - psi (kPa)	1.0 (6.9)
Maximum Required Volume of Natural Gas Needed - cfm (m ³ /min)	38 (965)

Engine Electrical System

System Voltage	24 VDC
Battery Charger Alternator	Standard
Battery Size	See Battery Index 0161970SBY
Battery Voltage	(2)-12 VDC
Ground Polarity	Negative

ALTERNATOR SPECIFICATIONS

Standard Model	K0792124Y23
Poles	4
Field Type	Revolving
Insulation Class - Rotor	Н
Insulation Class - Stator	Н
Total Harmonic Distortion	<3% (3–Phase)
Telephone Interference Factor (TIF)	<50

Standard Excitation	Permanent Magnet
Bearings	Single Sealed Cartridge
Coupling	Direct via Flexible Disc
Prototype Short Circuit Test	Yes
Voltage Regulator Type	Full Digital
Number of Sensed Phases	All
Regulation Accuracy (Steady State)	$\pm 0.25\%$



INDUSTRIAL

INDUSTRIAL BI-FUEL GENERATOR SET

EPA Compliant Stationary Emergency

OPERATING DATA

POWER RATINGS

	Sta	indby
Three-Phase 277/480 VAC @0.8pf	600 kW	Amps: 902
Three-Phase 346/600 VAC @0.8pf	600 kW	Amps: 722

MOTOR STARTING CAPABILITIES (SKVA)

skVA vs. Voltage Dip		
277/480 VAC	30%	
K0792124Y23	2,250	
K0832124Y23	2,800	

FUEL CONSUMPTION RATES*

Fuel Pump Lift - ft (m) 12 (3.7)

Total Fuel Pump Flow (Combustion + Return) - gph (Lph) 121 (457)

Diesel - gph (Lph)		
Percent Load	Standby	
25%	18.4 (69.7)	
50%	28.2 (88.7)	
75%	35.6 (124.8)	
100%	41.4 (156.7)	
*Fuel supply installation must accommodate fuel consumption rates at 100% load. ** Natural Gas substitution may vary based on the application and load conditions Please consult factory for additional details on fuel consumption		

COOLING

		Standby
Coolant Flow	gpm (Lpm)	114.1 (432)
Coolant System Capacity	gal (L)	15.5 (58.6)
Heat Rejection to Coolant	BTU/hr (kW)	1,589,760 (466)
Air Flow (Fan Air Flow Across Radiator)	cfm (m3/min)	30,582 (866)
Maximum Operating Ambient Temperature	°F (°C)	122 (50)
Maximum Operating Ambient Temperature (Before Derate)	See Bulletin No. 0199270SSD	
Maximum Additional Radiator Backpressure	in H2O (kPa)	0.5 (0.12)

COMBUSTION AIR REQUIREMENTS

Flow at Rated Power - cfm (m³/min)

Standby 1,836 (52)

EXHAUST

ENGINE

		Standby
Rated Engine Speed	RPM	1,800
Horsepower at Rated kW**	hp	909
Piston Speed	ft/min (m/min)	2,161 (658.7)
BMEP	psi	361 (2,489)

**Refer to "Emissions Data Sheet" for maximum bHP for EPA and SCAQMD permitting purposes.

		Standby
Exhaust Flow (Rated Output)	cfm (m³/min)	5,085 (144)
Maximum Allowable Backpressure (Post Silencer)	inHg (kPa)	2.13 (6.9)
Exhaust Temperature (Rated Output-Post Silencer	°F (°C)	1,155 (624)

Deration – Operational characteristics consider maximum ambient conditions. Derate factors may apply under atypical site conditions. Please contact a Generac Power Systems Industrial Dealer for additional details. All performance ratings in accordance with BS5514 and DIN6271 standards. Standby - See Bulletin 0187500SSB Prime - See Bulletin 0187510SSB





INDUSTRIAL BI-FUEL GENERATOR SET

EPA Compliant Stationary Emergency

DIMENSIONS AND WEIGHTS*





OPEN SET

OPEN SE			
Run Time - (Hours	Usable Capacity - gal (L)	L x W x H - in (mm)	Weight - Ibs (kg)
No Tank	-	154.4 (3,923) x 71 (1,803) x 67.3 (1,709)	8,662 - 10,922 (3,929 - 4,954)
8	334	158.5 (4,026) x 71 (1,803) x 81.3 (2,065)	10,337 - 12,597 (4,689 - 5,714)
24	1,001	158.5 (4,026) x 71 (1,803) x 103.3 (2,623)	11,262 - 13,522 (5,108 - 6,133)
24	1,001	228 (5,791) x 71 (1,803) x 92.3 (2,344)	11,812 - 14,072 (5,358 - 6,383)
48	2,002	290 (7,366) x 71 (1,803) x 103.3 (2,623)	13,512 - 15,772 (6,129 - 7,154)

WEATHER PROTECTED ENCLOSURE						
Run			Weight - Ibs (kg) Enclosure Only			
Hours	Capacity - Gal (L)	L x W x H - in (mm)		,		
HOUIS			Steel	Aluminum		
No Tank	-	207.4 (5,268) x 70.9 (1,800) x 79.9 (2,031)	12,672 (5,748)	11,585 (5,255)		
8	334	207.4 (5,268) x 70.9 (1,800) x 93.9 (2,387)	14,347 (6,508)	13,260 (6,015)		
24	1,001	207.4 (5,268) x 70.9 (1,800) x 115.9 (2,945)	15,272 (6,927)	14,185 (6,434)		

228.0 (5,791) x 70.9 (1,800) x 104.9 (2,666)

290.0 (7,366) x 70.9 (1,800) x 115.9 (2,945)

LEVEL 1 SOUND ATTENUATED ENCLOSURE

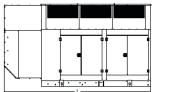
1,001

2,002

24

48

LEVEL I SOUND AITENUATED ENGLOSUNE					
Run Time -	Usable Capacity -	L x W x H - in (mm)	Weight - Ibs (kg) Enclosure Only		
Hours	Gal (L)		Steel	Aluminum	
No Tank	-	247.5 (6,285) x 70.9 (1,803) x 80 (2,032)			
8	334	247.5 (6,285) x 70.9 (1,800) x 94.0 (2,388)	•		
24	1,001	247.5 (6,285) x 70.9 (1,800) x 116.0 (2,946)	3,472 (1,575)	1,812 (822)	
24	1,001	247.5 (6,285) x 70.9 (1,800) x 105.0 (2,667)	•		
48	2,002	290.0 (7,366) x 70.9 (1,800) x 116.0 (2,946)	-		



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LEVEL 2 SOUND ATTENUATED ENCLOSURE

Run Time -	Usable Capacity -	L x W x H - in (mm)	- Weight Enclosu	
Hours	Gal (L)		Steel	Aluminum
No Tank	-	207.4 (5,268) x 70.9 (1,800) x 114.1 (2,899)		
8	334	207.4 (5,268) x 70.9 (1,800) x 128.1 (3,255)		
24	1,001	207.4 (5,268) x 70.9 (1,800) x 150.1 (3,813)	3,809 (1,728)	1,958 (888)
24	1,001	228 (5,791) x 70.9 (1,800) x 139.1 (3,534)		
48	2,002	290 (7,366) x 70.9 (1,800) x 150.1 (3,813)		

* All measurements are approximate and for estimation purposes only.

YOUR FACTORY RECOGNIZED GENERAC INDUSTRIAL DEALER

Specification characteristics may change without notice. Dimensions and weights are for preliminary purposes only. Please consult a Generac Power Systems Industrial Dealer for detailed installation drawings

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15,822 (7,177) 14,735 (6,684)

17,522 (7,948) 16,435 (7,455)

